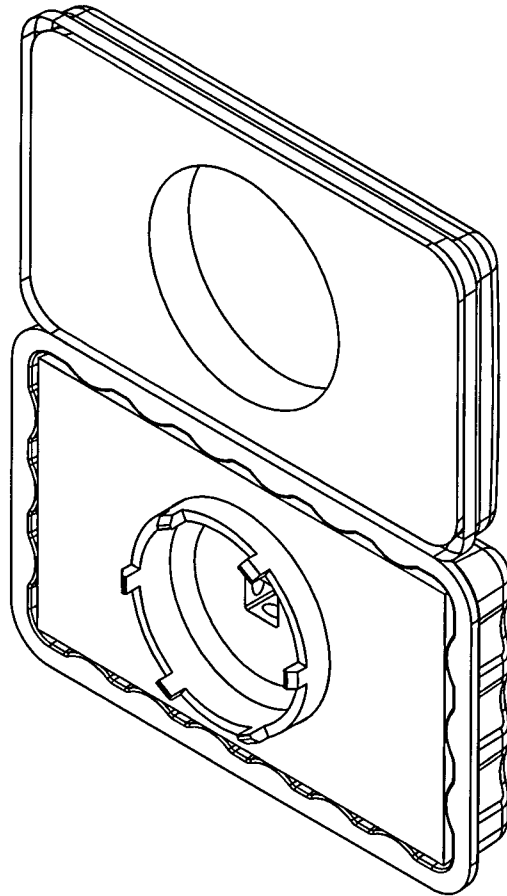
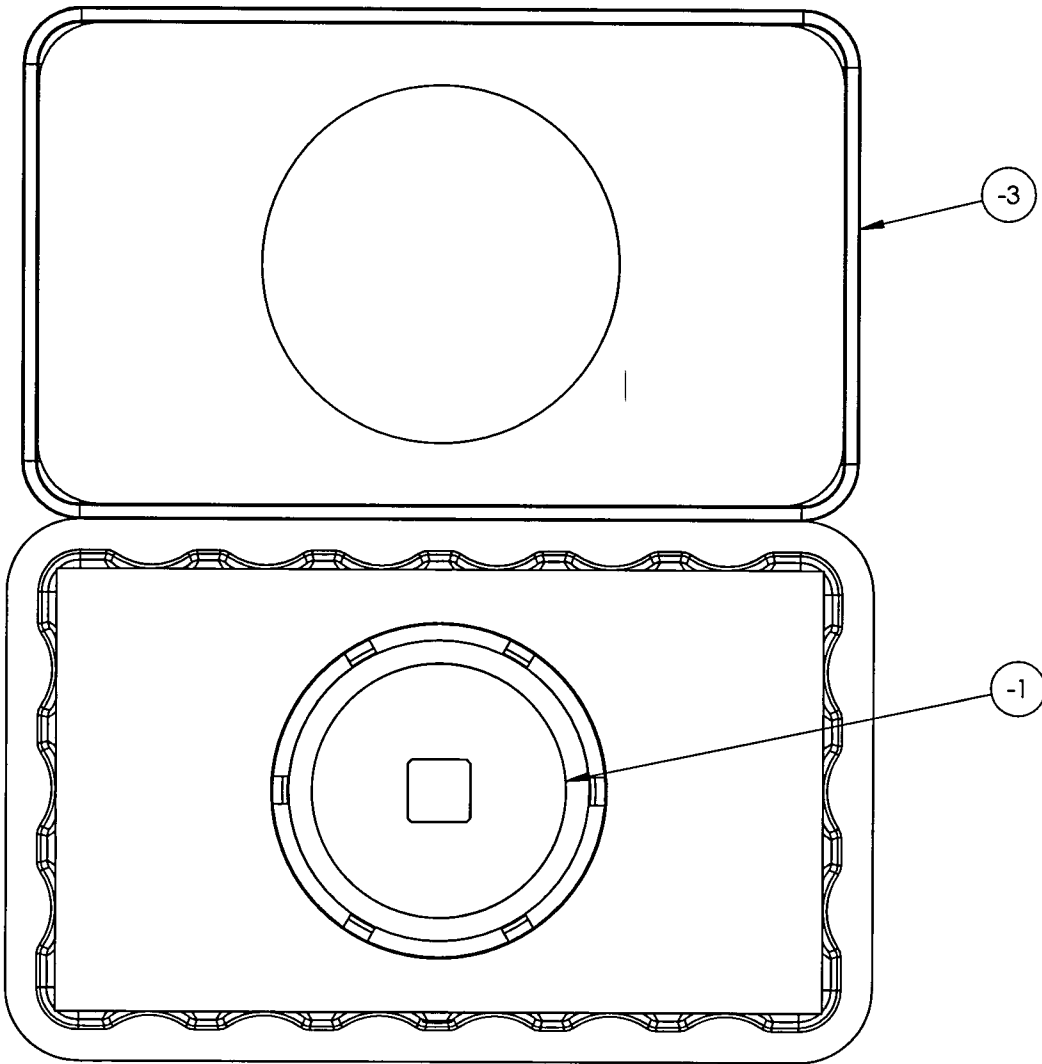


| ITEM # | QTY | PART # | TITLE | PG |
|--------|-----|---------------------|----------------------------------|----|
| -1 | 1 | RBE350A93-3316-20-1 | ROTATING STAR REPLACEMENT WRENCH | 2 |
| -3 | 1 | RBE350A93-3316-20-3 | PACKAGING ASSY | 3 |

| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|---|---------|------------|-----|----------|
| 1 | OPENED TOLERANCES ON I.D., O.D., LENGTH, AND TOOTH WIDTH, WAS .232 ±.005. ALSO ADDED BALL LOCK GROOVE TO 1/2 in. DRIVE. | - | 9/28/2009 | WP | DW |
| 1A | ADDED MISSING Ø.600 DIMENSION. | - | 9/15/2011 | RJC | RW |
| 2 | CH'D RADIUS WAS .094 IS .109. | - | 4/19/2013 | CFS | GE |
| 2A | CH'D T/N WAS RBEA93-3316-20 IS RBE350A93-3316-20. CH'D TOOL NAME WAS WRENCH, TAIL ROTOR SPIDER NUT IS ROTATING STAR REPLACEMENT WRENCH. | - | 10/23/2013 | CFS | - |
| 3 | UPDATED TO NEW DRAFTING STANDARD. CH'D DIM WAS .505 SQUARE IS 2X .508/.503. ADDED DIM 2X .670. CH'D MAT'L WAS 4140 Q&T IS 4140/4142. ADDED HEAT TREAT RC 28-32. ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. ADDED NOTE 2 SHT 1. | 17-0130 | 6/1/2017 | RJC | JAG |
| C | ITEM 1 BECOME -1, PACKAGING ASSY -3 ADDED | 17-800 | 17.12.22 | VM | ML |

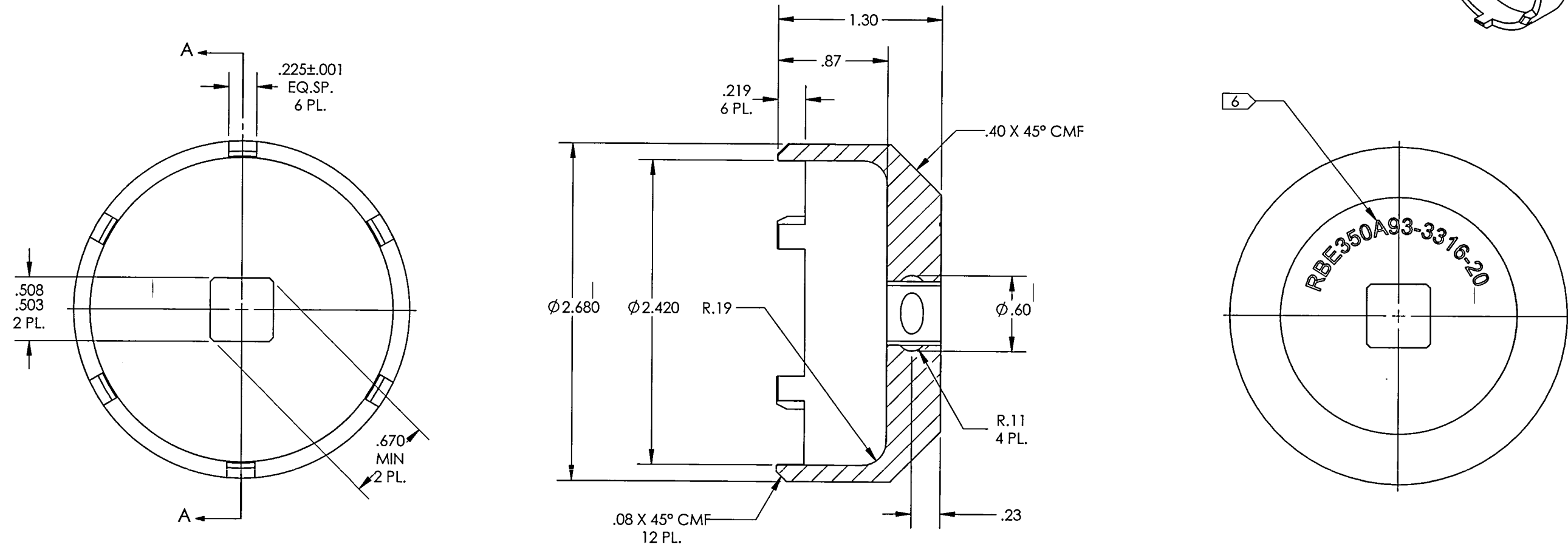


NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

RBE350A93-3316-20 ROTATING STAR REPLACEMENT WRENCH

| | | | |
|--|---------------|---|--|
| DART AEROSPACE | | Hawkesbury, Ontario, Canada | |
| TITLE ROTATING STAR REPLACEMENT WRENCH | | | |
| PART NO. RBE350A93-3316-20 | | REV C | |
| TOOL NO. RBE350A93-3316-20 | | UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| DESIGNED BY: | VM 17/12/22 | TOLERANCES: | |
| DRAWN BY: | VM 01/02/2018 | .XXX ±.005 | |
| CHECKED BY: | VM 01/02/2018 | .XX ±.01 | |
| MFG REVIEW BY: | DD 01/02/2018 | .X ±.1 | |
| APPROVED BY: | ML 01/05/2018 | FRACTIONS ± 1/8 ANGLES ±.5° SURFACE ROUGHNESS | |
| SCALE: NTS | | SHEET 1 OF 6 | |
| COPYRIGHT © 2017 BY DART AEROSPACE LTD | | | |
| THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | | | |

| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|---|--------|----------|----|----------|
| C | TEMPLATE UPDATED, MATERIAL 4140 CHANGED FOR 17-4 PH H900, FINISH BLACK OXIDE REMOVED, DIMENSION .232/.222 CHANGED FOR .225 +/- .001 PER CUSTOMER SUPPORT INFO, CMF .08x45° 6 PL. CHANGED FOR .03x45° 12 PL., ENGRAVING CHANGED FOR MACHINED ENGRAVE | 17-800 | 17.12.22 | VM | ML |



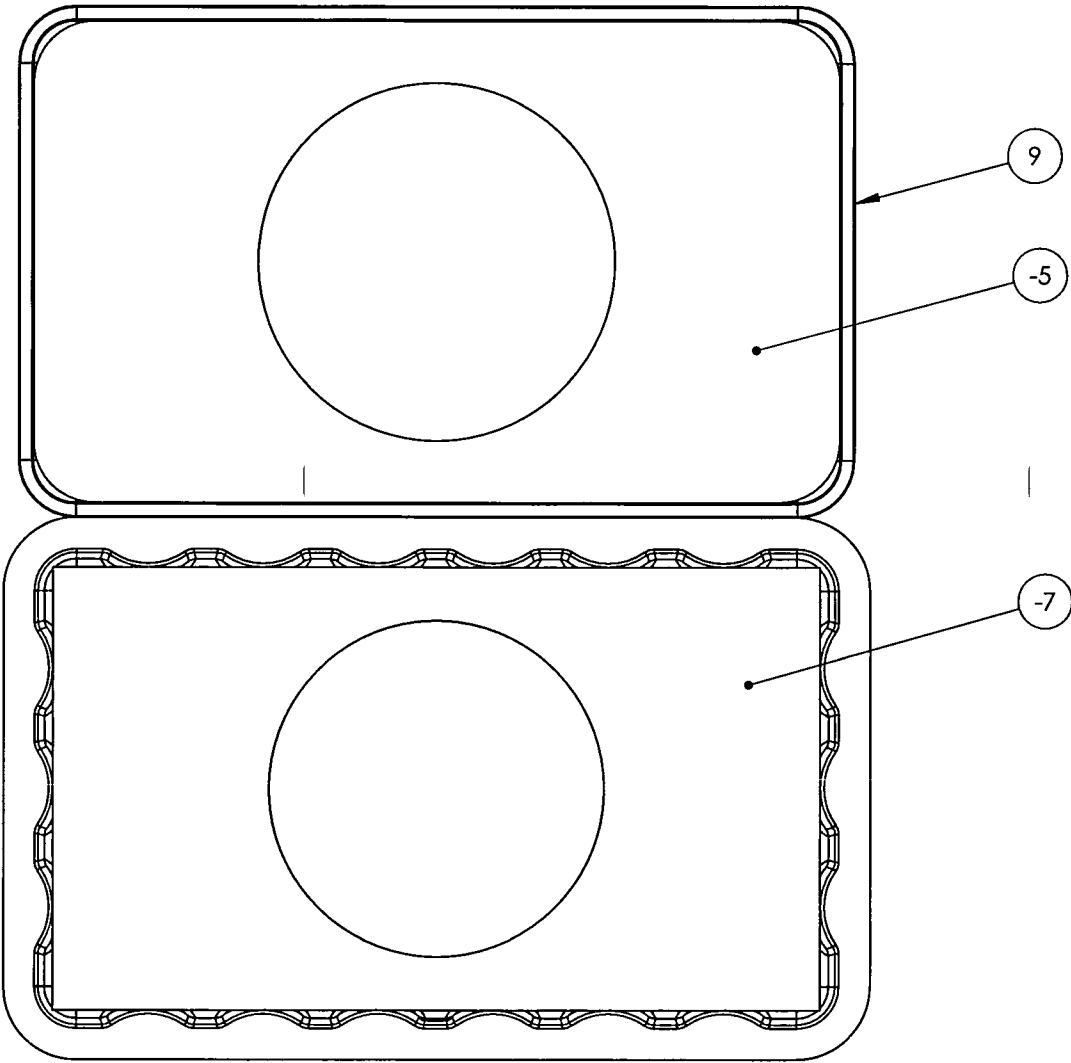
RBE350A93-3316-20-1 ROTATING STAR REPLACEMENT WRENCH

- NOTES:
- 1) MATERIAL: 17-4 PH-H900 SS
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN, 0.010" DEEP

| | | | |
|--|--|---|--|
| DART AEROSPACE | | Hawkesbury, Ontario, Canada | |
| TITLE ROTATING STAR REPLACEMENT WRENCH | | | |
| PART NO. RBE350A93-3316-20-1 | | REV C | |
| TOOL NO. RBE350A93-3316-20 | | UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| DESIGNED BY: VM 17/12/22 | | TOLERANCES: | |
| DRAWN BY: VM 01/02/2018 | | .XXX ± .005 | |
| CHECKED BY: VM 01/02/2018 | | .XX ± .01 | |
| MFG REVIEW BY: DD 01/02/2018 | | .X ± .1 | |
| APPROVED BY: ML 01/05/2018 | | FRACTIONS ± 1/8 | |
| | | ANGLES ± .5° | |
| | | SURFACE ROUGHNESS | |
| | | SCALE: NTS | |
| | | SHEET 2 OF 6 | |
| COPYRIGHT © 2017 BY DART AEROSPACE LTD | | | |
| THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | | | |

| ITEM # | QTY | PART # | TITLE | PG |
|--------|-----|---------------------|--------------|----|
| -5 | 1 | RBE350A93-3316-20-5 | TOP FOAM | 4 |
| -7 | 1 | RBE350A93-3316-20-7 | BOTTOM FOAM | 5 |
| 9 | 1 | PELICAN #APP-1040-E | PELICAN CASE | - |

| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|--------------------------|--------|----------|----|----------|
| C | NEW PACKAGING ASSY ADDED | 17-800 | 17.12.22 | VM | ML |

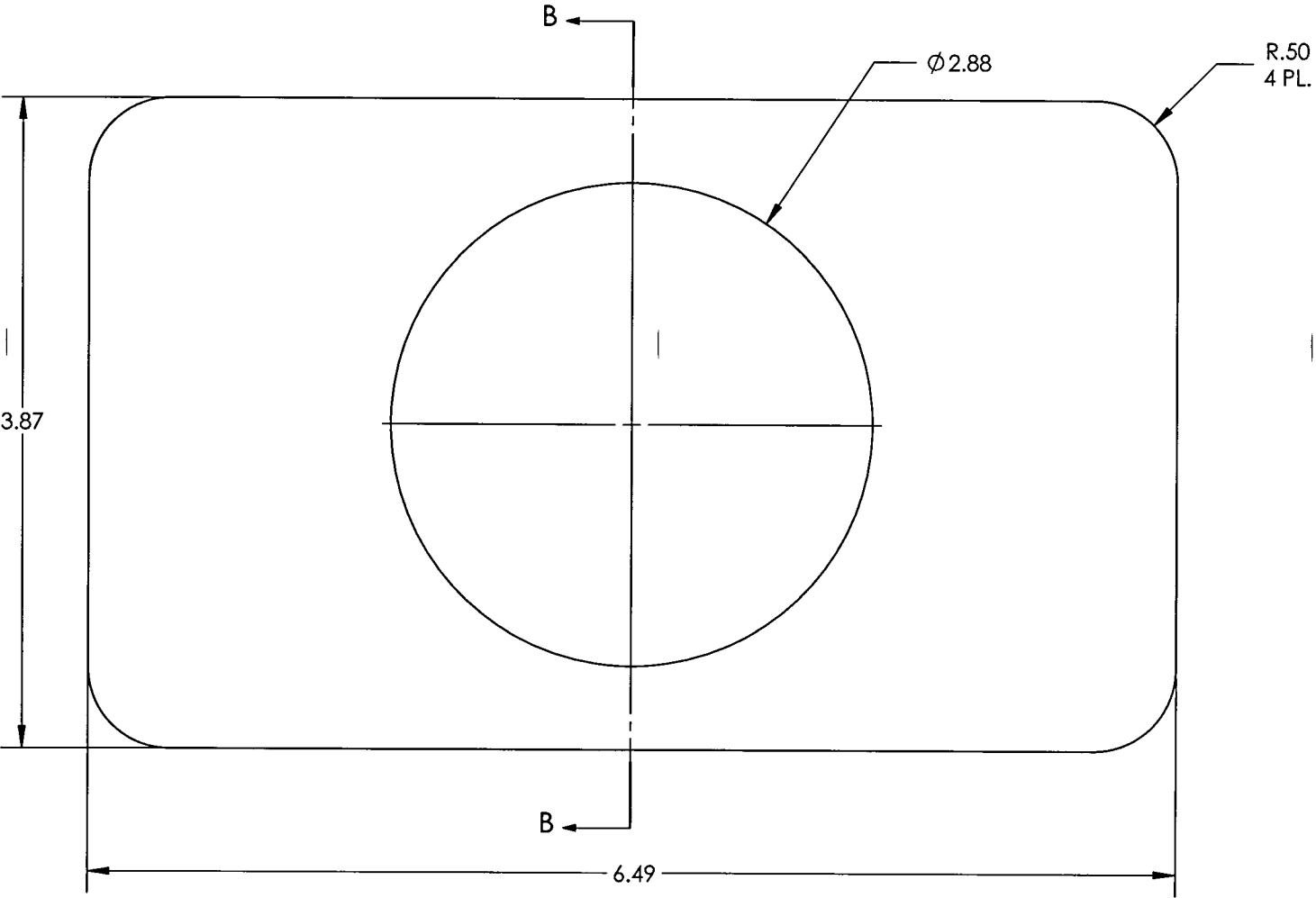


RBE350A93-3316-20-3 PACKAGING ASSY

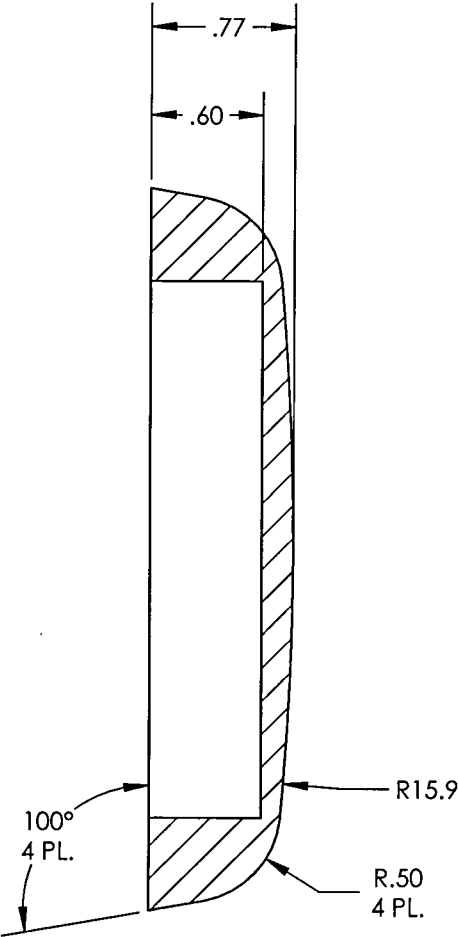
- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

| | | | |
|--|--|---|--|
| DART AEROSPACE | | Hawkesbury, Ontario, Canada | |
| TITLE PACKAGING ASSY | | | |
| PART NO. RBE350A93-3316-20-3 | | REV C | |
| TOOL NO. RBE350A93-3316-20 | | UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| INITIALS AND DATE | | TOLERANCES: | |
| DESIGNED BY: VM 17/12/22 | | .XXX ± .005 | |
| DRAWN BY: VM 01/02/2018 | | .XX ± .01 | |
| CHECKED BY: VM 01/02/2018 | | .X ± .1 | |
| MFG REVIEW BY: DD 01/02/2018 | | FRACTIONS ± 1/8 | |
| APPROVED BY: ML 01/05/2018 | | ANGLES ± .5° | |
| SCALE: NTS | | SHEET 3 OF 6 | |
| COPYRIGHT © 2017 BY DART AEROSPACE LTD | | | |
| THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | | | |

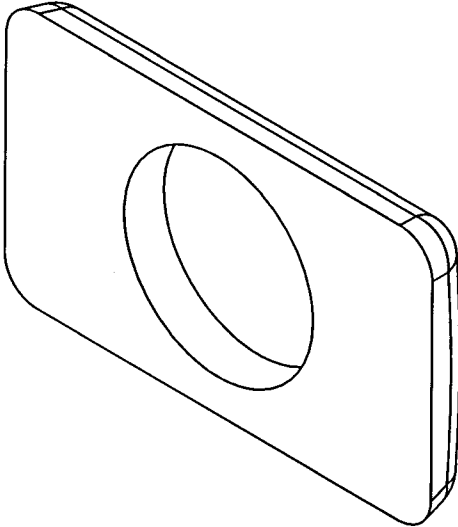
| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|----------------|--------|----------|----|----------|
| C | NEW FOAM ADDED | 17-800 | 17.12.22 | VM | ML |



RBE350A93-3316-20-5 TOP FOAM



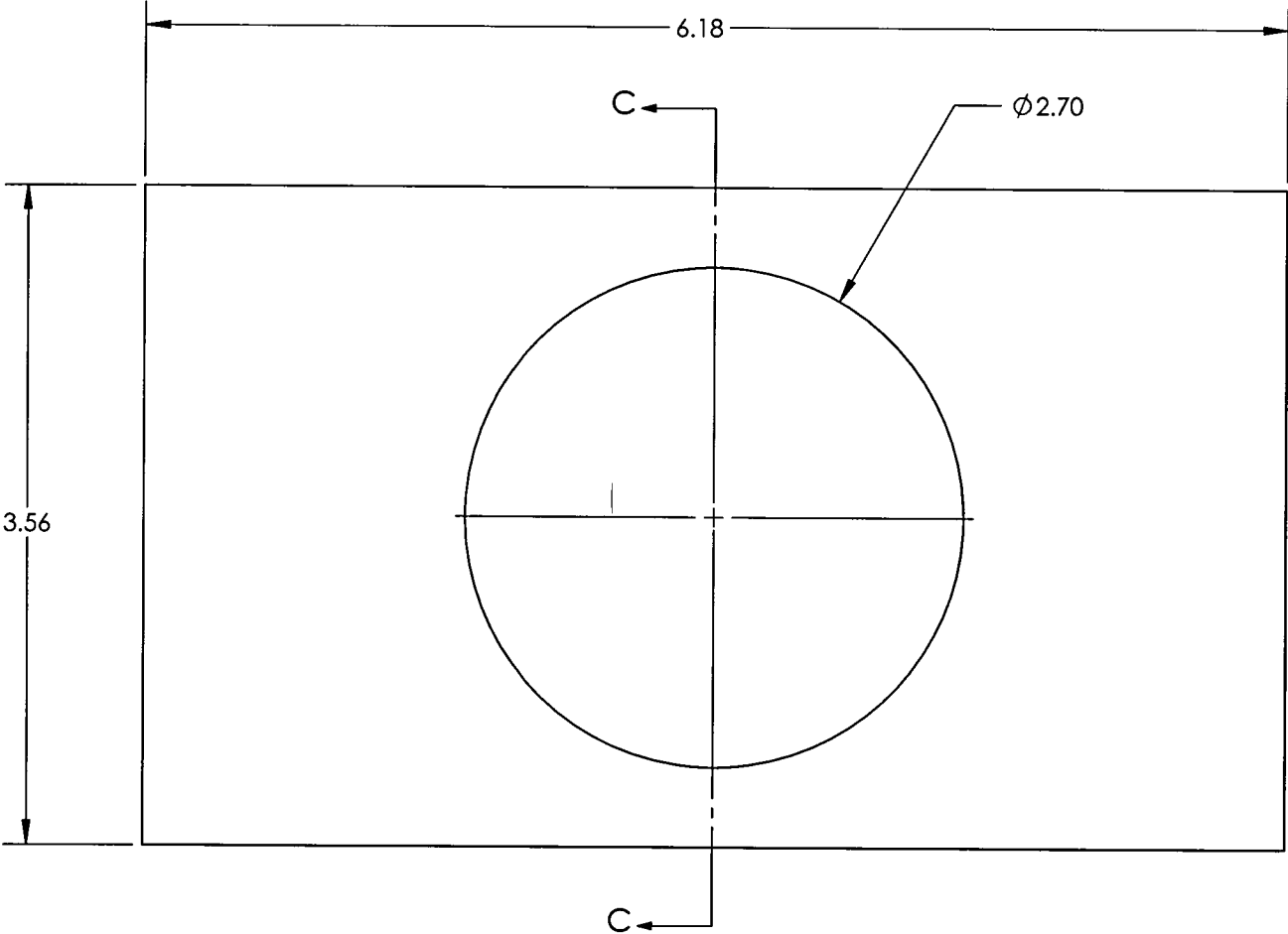
SECTION B-B



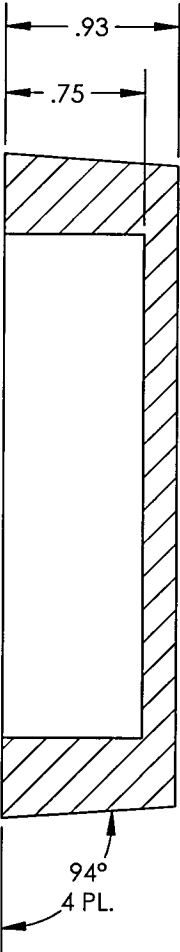
- NOTES:
- 1) MATERIAL: Y20 BLACK
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

| | | | |
|--|---------------|---|----------------------|
| DART AEROSPACE | | Hawkesbury, Ontario, Canada | |
| TITLE TOP FOAM | | | |
| PART NO. RBE350A93-3316-20-5 | | REV C | |
| TOOL NO. RBE350A93-3316-20 | | UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| INITIALS AND DATE | | TOLERANCES: | |
| DESIGNED BY: | VM 17/12/20 | .XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 01/02/2018 | .XX ± .01 | ANGLES ± .5° |
| CHECKED BY: | VM 01/02/2018 | .X ± .1 | SURFACE ROUGHNESS |
| MFG REVIEW BY: | DD 01/02/2018 | SCALE: NTS SHEET 4 OF 6 | |
| APPROVED BY: | ML 01/05/2018 | COPYRIGHT © 2017 BY DART AEROSPACE LTD | |
| THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | | | |

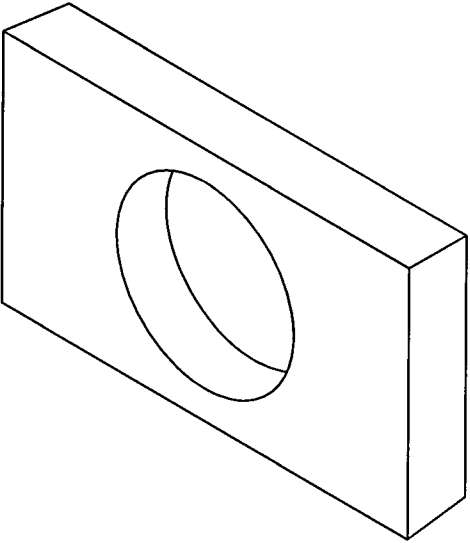
| REV. | DESCRIPTION | ECN # | DATE | BY | APPROVED |
|------|--------------------------|--------|----------|----|----------|
| C | NEW FOAM ADDED <i>ML</i> | 17-800 | 17.12.22 | VM | ML |




RBE350A93-3316-20-7 BOTTOM FOAM



SECTION C-C



- NOTES:
- 1) MATERIAL: Y20 BLACK
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

| | | | |
|---|---------------|---|-------------------|
|  DART AEROSPACE <small>Hawkesbury, Ontario, Canada</small> | | TITLE | |
| | | BOTTOM FOAM | |
| PART NO. | | REV | |
| RBE350A93-3316-20-7 | | C | |
| TOOL NO. | | UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING | |
| RBE350A93-3316-20 | | | |
| INITIALS AND DATE | | TOLERANCES: | |
| DESIGNED BY: | VM 17/12/20 | .XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 01/02/2018 | .XX ± .01 | ANGLES ± .5° |
| CHECKED BY: | VM 01/02/2018 | .X ± .1 | SURFACE ROUGHNESS |
| MFG REVIEW BY: | DD 01/02/2018 | | |
| APPROVED BY: | ML 01/05/2018 | SCALE: NTS | SHEET 6 OF 6 |
| COPYRIGHT © 2017 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | | | |